

A REVIEW ON DISSOLVING MICRONEEDLE PATCHES: INNOVATIONS IN MINIMALLY INVASIVE TRANSDERMAL DRUG DELIVERY

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ABSTRACT

Dissolving microneedle patches have emerged as an innovative approach in transdermal drug delivery, offering a minimally invasive alternative to conventional methods such as oral administration and hypodermic injections. These systems consist of arrays of micron-sized needles fabricated from biodegradable and water-soluble materials, which are capable of penetrating the outer skin barrier and dissolving within the interstitial fluid to release encapsulated drugs. This unique mechanism enables efficient drug delivery while eliminating the risks associated with sharp medical waste and needle-related injuries. Recent advancements in material science and microfabrication techniques have significantly enhanced the performance of dissolving microneedles. The incorporation of biocompatible polymers, nanocarriers, and stimuli-responsive

materials has improved drug loading capacity, stability, and controlled release profiles. Additionally, emerging technologies such as 3D printing and smart microneedle systems are enabling precise design and personalized therapeutic applications. Dissolving microneedle patches have demonstrated wide applicability in areas including vaccination, delivery of biologics, chronic disease management, and cosmetic treatments. Their painless application, ease of use, and potential for self-administration contribute to improved patient compliance and therapeutic outcomes. Despite these advantages, certain limitations such as restricted drug loading, manufacturing challenges, and regulatory concerns remain. Ongoing research is focused on addressing these issues to facilitate large-scale production and clinical translation.

Overall, dissolving microneedle patches represent a promising and rapidly evolving technology with the potential to transform modern drug delivery systems.

KEYWORDS: Dissolving microneedles, transdermal drug delivery, biodegradable polymers, nanotechnology, minimally invasive systems.

INTRODUCTION

Transdermal drug delivery has become an important area of research due to its ability to provide controlled and sustained release of therapeutic agents while avoiding the limitations associated with oral and injectable routes. By delivering drugs through the skin, this approach bypasses gastrointestinal degradation and hepatic first-pass metabolism, thereby improving drug bioavailability and reducing systemic side effects. However, the effectiveness of conventional transdermal systems is significantly limited by the presence of the stratum corneum, the outermost layer of the skin, which acts as a strong protective barrier and restricts the entry of most drug molecules, especially those with high molecular weight or low lipophilicity.

To overcome this challenge, microneedle technology has been developed as a novel and efficient strategy. Microneedles are tiny needle-like structures designed to create microchannels in the skin without reaching nerve endings, making the process virtually painless. Among the different types of microneedles, dissolving microneedles have gained particular attention due to their safety and effectiveness. These microneedles are composed of biodegradable and water-soluble materials that encapsulate the drug within their matrix. Upon insertion into the skin, they dissolve in the interstitial fluid, releasing the drug in a controlled manner.

Dissolving microneedle patches represent a significant advancement in minimally invasive drug delivery systems, combining the advantages of both transdermal patches and injectable formulations. They eliminate the issue of sharp waste, reduce the risk of infections, and allow for easy self-administration. With ongoing innovations in materials, fabrication techniques, and drug delivery strategies, dissolving microneedles are emerging as a promising platform for a wide range of pharmaceutical and biomedical applications.

A. CONCEPT AND STRUCTURE OF DISSOLVING MICRONEEDLES

Dissolving microneedles are an advanced form of transdermal drug delivery system designed to overcome the barrier function of the skin in a minimally invasive manner. These systems consist of arrays of tiny, needle-like projections that are typically fabricated from water-soluble and biodegradable materials. The fundamental concept behind dissolving microneedles is to enable drug delivery across the stratum corneum by physically breaching it, followed by the gradual dissolution of the microneedles within the skin to release the incorporated drug.

Unlike conventional hypodermic needles, dissolving microneedles are engineered to penetrate only the superficial layers of the skin without reaching deeper tissues where nerve endings and blood vessels are abundant. This ensures that the application is nearly painless and does not cause significant bleeding. Once inserted, the microneedles absorb interstitial fluid and begin to dissolve, leading to the controlled release of the drug directly into the epidermal or dermal layers.

Structurally, dissolving microneedle patches are composed of three main components.

- **Microneedle array:** This is the active part containing numerous micron-scale needles arranged in a defined pattern. The needles may vary in shape (conical, pyramidal, or cylindrical) and size depending on the intended application and drug delivery requirements.
- **Drug-loaded matrix:** The therapeutic agent is either uniformly distributed within the microneedle structure or concentrated in specific layers, allowing for immediate or sustained release.
- **Backing layer:** This supportive layer provides mechanical stability to the patch and facilitates easy handling and application onto the skin.

Merits

Dissolving microneedles offer several advantages that make them highly attractive for modern drug delivery

- **Minimally invasive and painless:** They penetrate only the outer skin layer, avoiding pain and discomfort.
- **Elimination of sharps waste:** Since the needles dissolve completely, there is no risk of needle-stick injuries or hazardous waste.

- **Improved patient compliance:** Their ease of use and painless nature make them suitable for self-administration.

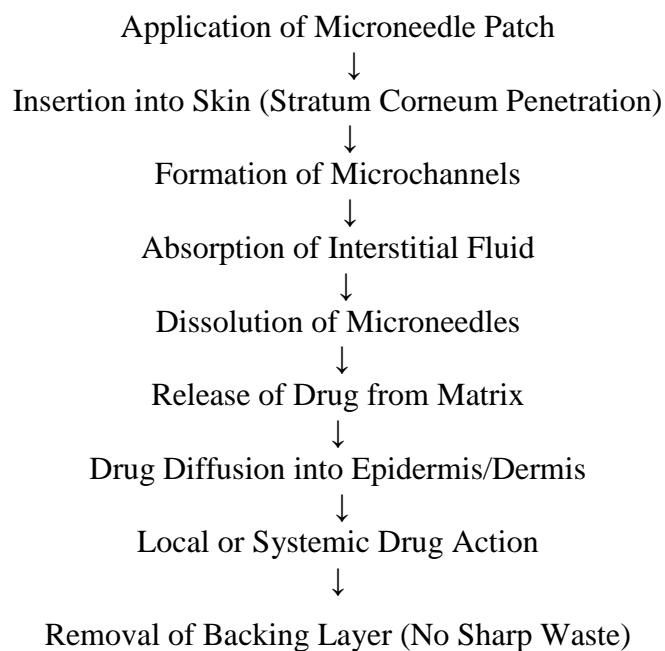
Demerits

Despite their advantages, dissolving microneedles also have certain limitations:

- **Limited drug loading capacity:** Only small amounts of drug can be incorporated, making them unsuitable for high-dose therapies.
- **Mechanical strength concerns:** Needles may break or fail to penetrate properly if not designed optimally.
- **Variability in drug delivery:** Differences in skin type and application technique can affect dose accuracy.

B. MECHANISM OF DRUG DELIVERY USING DISSOLVING MICRONEEDLES

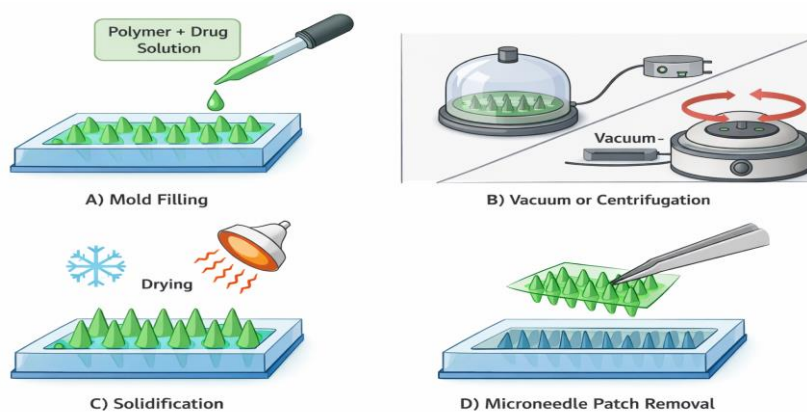
- Dissolving microneedle patches deliver drugs through a sequence of well-coordinated steps that enable efficient transport across the skin barrier. Initially, when the patch is applied with gentle pressure, the microneedles penetrate the outermost layer of the skin, known as the stratum corneum. Due to their microscopic size, they create temporary microchannels without stimulating pain receptors or causing bleeding.
- Once inserted, the microneedles come into contact with interstitial fluid present within the skin layers. As they are composed of water-soluble and biodegradable materials, they begin to absorb this fluid and gradually dissolve. During this dissolution process, the drug encapsulated within the microneedle matrix is released into the surrounding tissue.
- The released drug then diffuses through the epidermis and dermis, reaching either local target sites or entering systemic circulation via capillary networks. The rate of drug release depends on factors such as the type of polymer used, drug distribution within the microneedle, and skin hydration. After complete dissolution, only the backing layer remains, which can be safely removed without leaving behind any sharp residue.
- This mechanism combines the efficiency of injection-based delivery with the convenience and safety of transdermal patches, making it a highly effective and patient-friendly approach.

Flowchart: Mechanism of Drug Delivery**C. FABRICATION TECHNIQUES OF DISSOLVING MICRONEEDLES**

The successful development of dissolving microneedles depends largely on the fabrication method used, as it directly influences needle strength, shape, drug loading, and dissolution behaviour. Over time, several techniques have been developed to achieve precise and reproducible microneedle structures suitable for biomedical applications.

1. Micro-Moulding Method

Micro-moulding is the most established and frequently used technique for producing dissolving microneedles. In this approach, a polymer solution mixed with the drug is poured into a mould containing microscopic cavities shaped like needles. External forces such as vacuum or centrifugation are often applied to ensure complete filling of the mould and removal of trapped air. Once the material solidifies, the formed microneedle patch is removed.

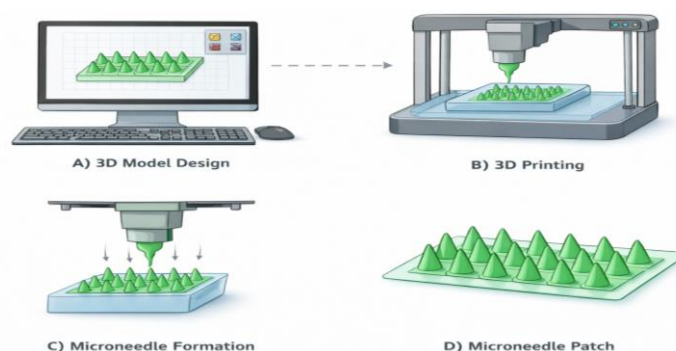


Key Features

- Produces uniform and well-defined structures
- Suitable for mass production
- Relatively simple and cost-effective

2. Three-Dimensional (3D) Printing

3D printing is a modern fabrication technique that allows precise control over microneedle geometry. Using digital design software, microneedle arrays can be customized and printed layer by layer. This method is particularly useful for creating complex or patient-specific designs.



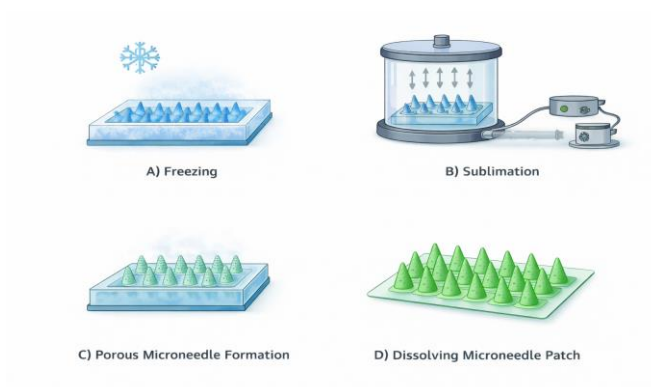
Key Features

- High design flexibility
- Accurate and reproducible structures
- Supports personalized drug delivery systems

3. Freeze-Drying (Lyophilization)

Freeze-drying is employed to create porous microneedles that dissolve rapidly upon contact with skin fluids. In this process, the drug-polymer mixture is first frozen and then subjected

to sublimation under reduced pressure, removing the solvent and leaving behind a porous matrix.

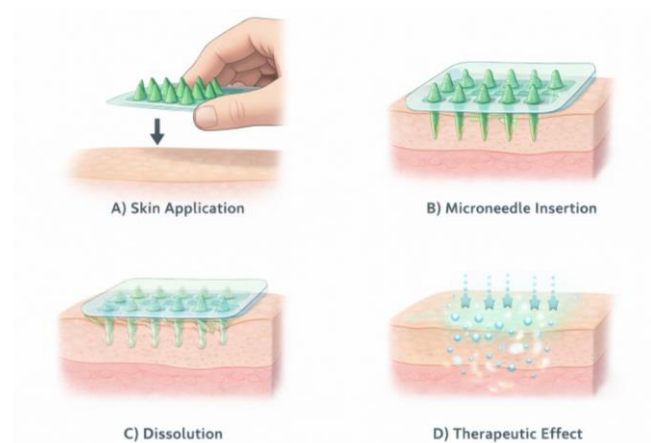


Key Features

- Enhances dissolution rate
- Preserves stability of sensitive drugs
- Produces lightweight structures

4. Drawing Lithography

Drawing lithography involves stretching a viscous polymer solution into needle-like shapes using controlled mechanical force. As the material is drawn upward, it forms elongated structures that are later solidified to maintain their shape.

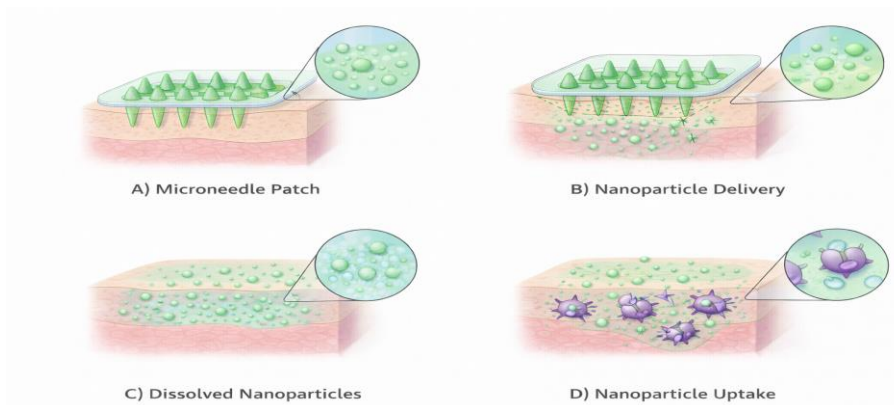


Key Features

- Does not require complex moulds
- Quick and straightforward process
- Suitable for rapid prototyping

5. Spray Deposition Technique

In spray deposition, a fine mist of polymer-drug solution is sprayed onto a substrate or mold to build microneedle structures gradually. This technique enables controlled layering and uniform distribution of the drug within the microneedles.



Key Features

- Uniform coating and drug distribution
- Scalable for industrial production
- Suitable for multilayer systems

D. RECENT INNOVATIONS IN DISSOLVING MICRONEEDLES

1. Advanced Materials

Recent developments focus on smart and functional biomaterials that improve drug stability and release profiles. Stimuli-responsive polymers can release drugs in response to pH, temperature, or glucose levels.

2. Nanotechnology Integration

Incorporation of nanoparticles, liposomes, and nano emulsions into microneedles enhances drug loading and delivery efficiency. Nanostructures increase surface area and allow controlled release, especially for poorly soluble drugs.

3. Controlled and Sustained Release Systems

Innovative designs allow both immediate and prolonged drug release. For example, drugs embedded in microneedles provide rapid release, while those in backing layers enable sustained delivery over time.

4. Improved Fabrication Technologies

Advanced manufacturing methods such as 3D printing and microfabrication have improved precision, scalability, and reproducibility of microneedle patches.

5. Smart Microneedle Systems

Emerging systems integrate biosensors and wearable technologies for real-time monitoring and controlled drug delivery, supporting personalized medicine.

E. APPLICATIONS

1. Drug Delivery

Dissolving microneedles are used for delivering

- Insulin for diabetes
- Analgesics for pain management
- Hormones and vaccines

2. Vaccination

Microneedle patches have shown significant potential in vaccine delivery due to their ability to target immune-rich skin layers and improve immunogenicity.

3. Delivery of Biologics

Proteins, peptides, and other biomolecules can be effectively delivered without degradation, overcoming limitations of oral routes.

4. Cosmetic and Dermatological Applications

Dissolving microneedles are widely used in skincare for

- Anti-aging treatments
- Acne therapy
- Skin rejuvenation

Biopolymer-based microneedles have been shown to improve skin elasticity and dermal function.

5. Diagnostic Applications

Microneedles can extract interstitial fluid for biomarker analysis, enabling minimally invasive diagnostic monitoring.

F. ADVANTAGES

Dissolving microneedles offer several benefits

- Painless and minimally invasive
- Elimination of sharp waste
- Improved patient compliance
- Self-administration capability
- Bypass of first-pass metabolism
- Reduced risk of infection

G. LIMITATIONS AND CHALLENGES

Despite their advantages, several challenges hinder widespread adoption

- Limited drug loading capacity
- Inconsistent dosing and delivery efficiency
- Difficulty in delivering high-dose or poorly soluble drugs
- Complex and costly manufacturing processes
- Lack of standardized regulatory guidelines

These factors currently restrict their application to potent drugs requiring low doses.

L. FUTURE PERSPECTIVES

Future research is focused on:

- Enhancing drug loading capacity
- Developing scalable manufacturing techniques
- Improving regulatory frameworks
- Integrating artificial intelligence for design optimization
- Expanding applications in personalized medicine

Advancements in these areas are expected to accelerate the clinical translation of dissolving microneedle technology.

CONCLUSION

Dissolving microneedle patches represent a transformative innovation in transdermal drug delivery. By combining the advantages of injections and conventional patches, they offer a safe, effective, and patient-friendly alternative. Although challenges such as drug loading and large-scale production remain, continuous advancements in materials science and fabrication technologies are paving the way for their widespread clinical application.

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