

**STRATEGIES FOR SOLUBILITY ENHANCEMENT****Amrutha O.\* and Shijith K. V.**

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The solubility of drug in the biological milieu and its permeability across biological barriers are the two main central attributes that contribute to therapeutic effectiveness of any drugs. The low solubility is related to a lower drug dissolution rate, which in turn directs poor bioavailability. Approximately 40% of the marketed drugs have low solubility and almost 80-90% drug candidates in the R&D product development pipeline fail due to solubility concerns. Solubility may be defined as the concentration of the solute in a concentrated solution at a certain temperature. The process of solubilization involves the breakage of intermolecular or interionic bonds in the solute molecule, the split-up of the solvent component to provide space in the solvent for the solute, and interaction between the solvent and the solute molecule or ion. When the drug is administered orally, it has to first dissolve in the gastrointestinal fluids before it can

be absorbed into the blood and reach its site of action. The objective of this article is to briefly outline the key aspects of the techniques used to improve the solubility, dissolution, and bioavailability of poorly soluble drugs. The techniques used are micronization, solid dispersion, lipid-based delivery system, inclusion complexes, prodrug approach etc. A number of poorly soluble drugs have been successfully introduced to the market by using new technologies. This review focuses on the solubilization techniques explored in pharmaceutical product development to enhance aqueous solubility.

**KEYWORDS:** Solubility, cyclodextrins, solid lipid nanoparticles, biopharmaceutical classification system, self-microemulsifying drug delivery system, self-nanoemulsifying drug delivery system, solid dispersion.

## INTRODUCTION

Oral route is the most preferred and convenient route of drug administration due to its ease of administration, high patient compliance, reduced sterility constraints, cost adequacy and adaptability. Poor aqueous solubility of drugs is the major limiting factor for the successful launch of many drugs into market. About 40-90 % of all compounds in the actual drug delivery pipelines are reported to be poorly soluble in water and most of the drugs are either weakly acidic or weakly basic, which contributes to the poor aqueous solubility. As a general rule, a compound having a solubility of at least 0.1 g/L is considered as adequately soluble and a compound having a solubility of  $\leq 0.01$  g/L is considered as poorly soluble.<sup>[1]</sup> For a drug to get absorbed when administered via oral route, it should be first soluble in the fluid of gastrointestinal tract and be present in the form at the absorption site. For an intravenous drug it should be in a soluble form in the blood stream. The poor water solubility can severely affect the dissolution rate and presystemic metabolism events.

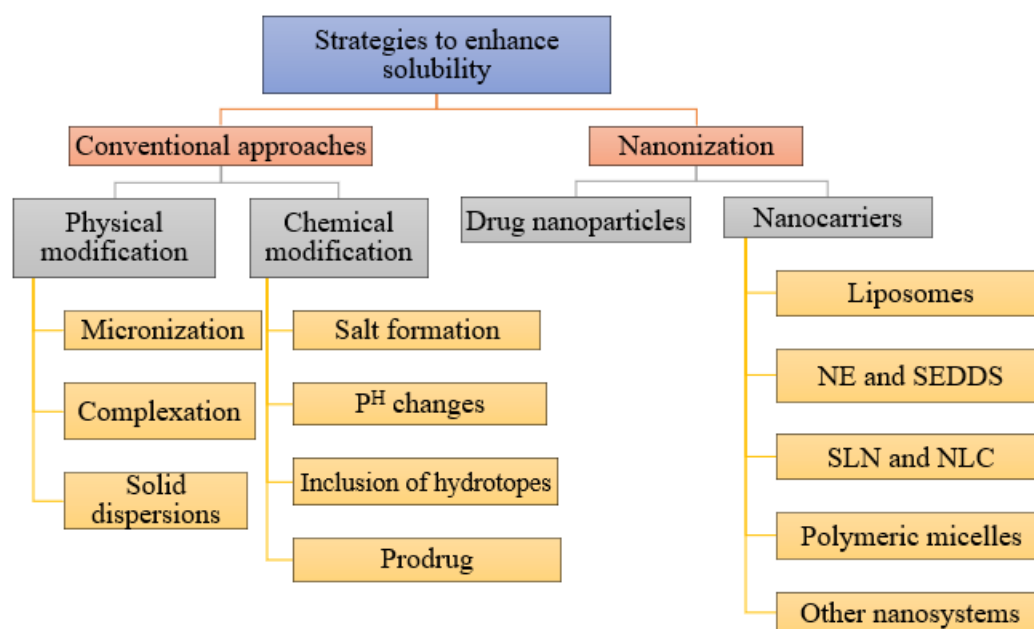
The amount of drug absorbed into the systemic circulation is lower than the concentration found in the GIT which leads to poor water solubility which in turn affects the dissolution rate and presystemic metabolism events. Thus, a much higher dose is needed in the dosage form in order to attain the necessary plasma drug levels. The use of higher dose of drug can cause increased adverse reactions, erratic pharmacological responses, and hence poor patient complaints. It can increase the manufacturing cost and also the cost of therapy. The impairment of solubility and drug bioavailability depends upon the physicochemical properties of the active compound. The low aqueous solubility  $<100$   $\mu\text{g/mL}$  is expected for active compounds with 5 or more carbon atoms, a log P of 2 or greater, high molecular weight ( $>500$  Da), and high crystal energy (melting point  $>20000$  C). Amidon et al. proposed Biopharmaceutical classification system (BCS) as a useful decision-making tool in the development of pharmaceutical formulation which categorizes the drugs based on the aqueous solubility and intestinal permeability.<sup>[2]</sup>

This classification defines the drug in four categories from BCS class I to BCS class IV.

**Table 1: Biopharmaceutical classification of drugs.**

| Class | Solubility | Permeability | Absorption pattern | Limiting step for drug absorption | Examples of drugs  |
|-------|------------|--------------|--------------------|-----------------------------------|--|
| I     | High       | High         | Well absorbed      | Gastric emptying                  | Propranolol hydrochloride, diltiazem, Warfarin sodium, verapamil hydrochloride |
| II    | Low        | High         | Variable           | Dissolution                       | Nifedipine, Phenytoin, Albendazole, Carbamazepine, Ibuprofen                   |
| III   | High       | Low          | Variable           | Permeability                      | Insulin, methyldopa,   |
| IV    | Low        | Low          | Poorly absorbed    | Case by case                      | Taxol, Azathioprine, sulfasalazine   |

There are several technologies that have been successfully adopted to enhance the solubility, dissolution, and bioavailability of poorly soluble drugs.

**Figure 1: Different strategies to enhance solubility.**

### Conventional strategies for solubility enhancement

Physical and/or chemical modification techniques are used for improving the solubility and many of them are utilized as precursor techniques for nanonisation of BCS class II or IV drugs. The major physical modifications include particle size reduction by micronization or

super critical fluid process, modification of crystal polymorphic or pseudopolymorphic form, utilization of complexing agents, dispersion in carriers or by surfactants including eutectic mixtures, solid dispersion, solid solutions, cryogenic techniques and solubilization in ionic liquids or in liquid crystals.<sup>[2]</sup>

**Table 2: Conventional strategies for solubility enhancement with examples.**

| Strategies   | Representative drugs   | References |
|--|--|------------|
| Micronization  | Griseofulvin, Progesterone, Spironolactone<br>Diosmin, and Fenofibrate. Gliclazide<br>Microcrystals, Betamethasone, Budesonide<br>and Prednisolone   | [3]        |
| Changes in pH and/or use of buffers                            | Diltiazem hydrochloride; Sibutramine;<br>Verapamil hydrochloride; Naproxen;<br>Celecoxib; Quinolone antibiotic   | [4]        |
| Modification of crystal polymorphic or pseudo-polymorphic form | Ritonavir; Chloramphenicol Palmitate;<br>Oxytetracycline; Carbamazepine; Atorvastatin<br>Calcium; Axitinib; Phenylbutazone; Rifaximin  | [5]        |
| Cocrystallization techniques                                   | Adefovir Dipivoxil-Saccharin Co-Crystal;<br>Piroxicam, Norfloxacin, fluoxetine, caffeine;<br>Insulin; Itraconazole; Paracetamol; Fluoxetine<br>Hydrochloride; Acyclovir; Carbamazepin;<br>Indomethacin   | [6]        |
| Complexation with Cyclodextrins                                | Acetazolamide, Carbamazepine<br>Hydrocortisone, Naproxen, Pregnenolone,<br>Tropicamide, Alprostadil (PGE1);<br>Cephalosporin; Chlordiazepoxide;<br>Dexamethasone; Nimesulide; Omeprazole;<br>Piroxicam   | [7]        |
| Eutectic mixtures  | Lovastatin Posaconazole, Benznidazole  | [8,9]      |
| Solid dispersion   | Celecoxib, Halofantrine, and Ritonavir;<br>Meloxicam, Naproxen, Nimesulide; Nabilone;<br>Itraconazole; Tacrolimus;<br>Lopinavir/Ritonavir; Etravirine; Everolimus;<br>Ritonavir; Itraconazole; Telaprevir;<br>Vemurafenib; Ivacaftor   | [3,10]     |
| Solid solutions  | Itraconazole, Griseofulvin   | [11]       |
| Micellar solubilization  | Gliclazide, Glyburide, Glimepiride, Glipizide,<br>Repaglinide, Pioglitazone, Rosiglitazone   | [3,12,13]  |
| Pro-drug or derivation   | Fosamprenavir (Phosphate ester of<br>Amprenavir); Valganciclovir (l-Valyl ester of<br>ganciclovir); Valacyclovir (l-Valyl ester of<br>acyclovir); Estramustine phosphate (phosphate<br>ester of estramustine); Oseltamivir (prodrug of<br>oseltamivir carboxylate); Fosphenytoin<br>(phosphate ester of phenytoin) | [6,14]     |

## Micronization

Micronization is a conventional technique for particle size reduction. Micronization increases the surface area, thereby increasing the dissolution rate, it does not increase the equilibrium solubility. Micronization of drugs is done by milling techniques using Jet mill, Ball mill, Rotor-stator colloid mills. These techniques were applied to drugs like griseofulvin, progesterone, spironolactone and fenofibrate. Micronization can improve the digestive absorption, consequently their bioavailability and clinical efficacy.<sup>[15]</sup>

Micronized fenofibrate exhibited more than 10 fold increase in dissolution in 30 minutes. After micronization, the resulting particle size is less than 10 microns. Micronization size reduction involves acceleration of particles whereby the grinding occurs by particle-particle impact or impact against a solid surface.<sup>[3]</sup>

According to Noyes-Whitney equation, reducing the particle size of a drug can significantly enhance the bioavailability of poorly soluble compounds by increasing their dissolution rate. Smaller particles, especially those smaller than 5 micrometers have thinner diffusion layer around them, which accelerates the distribution of dissolved molecules and improves the drug's effectiveness.<sup>[16]</sup>

## Advantages

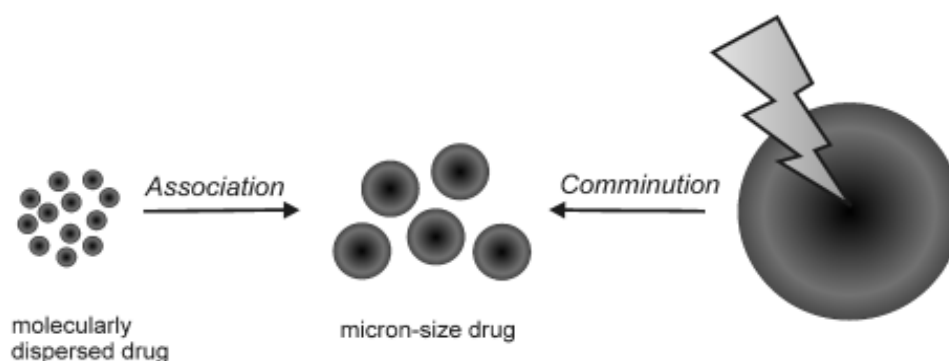
- Simple size reduction process.
- It increases the dissolution rate of drugs through increased surface area.

## Disadvantages

- It is not suitable for drugs having a high dose number because it does not change the saturation solubility of the drug.
- It has limited applicability to range of compounds.<sup>[15]</sup>

## Technique

To micronize the large drug particles, various types of mills can be used depending on the nature of the drug and the desired particle size. The size reduction is achieved through methods such as pressure, friction, attrition, impact, or shearing. Milling can be performed either as dry grinding or wet grinding.<sup>[16]</sup>



**Figure 2: Illustration of the two principle methods for the production of a micron-size drug powder.**

Milling a substance dispersed in a nonsolvent helps to prevent the formation of dust and the agglomeration of particles. Commonly, jet mills, high-pressure homogenizers, or pearl-ball mills are employed for a mechanical micronization of a drug. Dry milling using a fluid energy mill is the most frequently used method for micronization. At a milling pressure between 3 and 10 bar, the drug particles collide with each other in the milling chamber as the air jet reaches a high speed due to the rapid expansion.<sup>[16]</sup>

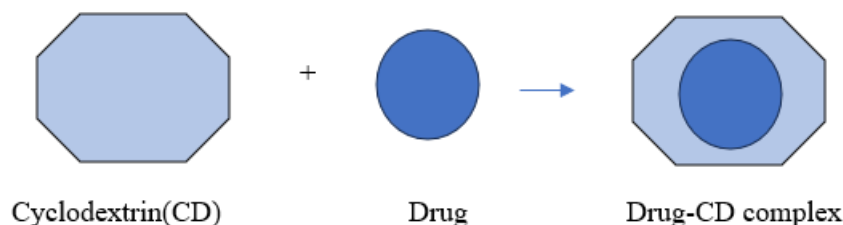
High-pressure homogenization is another micronization method used in pharmacy. During this process, a suspension is homogenized at pressures around 1000 bar and subjected to up to 10 cycles, causing a high shear strain of the drug.

Another method of comminution is milling with a ball mill, which involves a rotating vessel that is partly filled with balls. The process of comminution is caused by attrition and impact. For micronization by wet milling, pearlball mills can be employed. A pearl-ball mill consists of a vessel that is filled to 74.4% with pearl balls that are moved using a stirrer.<sup>[16]</sup>

### Complexation

Cyclodextrins(CDs) are cyclic oligosaccharides composed of glucose units linked by  $\alpha$ -1,4 bonds. They consist of a hydrophilic outer surface and a lipophilic central cavity. The natural cyclodextrins include  $\alpha$ ,  $\beta$  and  $\gamma$  cyclodextrins. Cyclodextrins have the ability to form inclusion complexes with the drugs by noncovalent intermolecular forces. This will change the physiochemical properties of the included drug. The formation of a drug/cyclodextrin inclusion complex can enhance the drugs aqueous solubility, improve its chemical and physical stability and enhance drug delivery through biological membranes. This process does not involve the formation or breaking of covalent bonds. In aqueous solutions, drug

molecules within the CD inclusion complex are in dynamic equilibrium with free drug molecules. Drug molecules are easily released from the complex upon media dilution or by competitive complexation. One or more drug molecule can form complex with one CD molecule and one or more CD molecule can form a complex with one drug molecule. Usually one drug molecule(D) forms a complex with one CD molecule. CDs can enhance the oral bioavailability of BCS Class II drugs and also for BCS class IV drugs.<sup>[7]</sup>



**Figure 2: Drug-Cyclodextrin Inclusion Complex<sup>[15]</sup>**

The surface of cyclodextrin molecules make them water soluble, but the hydrophobic cavity provides a microenvironment for appropriately sized non-polar molecules. On the basis of the structure and properties of the drug molecule it can form 1:1 or 1:2 drug cyclodextrin complex.

**Table 3: List of selected Marketed Cyclodextrin (CD) based products.<sup>[15]</sup>**

| Drug                           | Cyclodextrin              | Dosage form                               | Company/Country     |
|--------------------------------|---------------------------|---|---------------------|
| Nimesulide                     | Beta- CD                  | Tablet                                    | Novartis, Europe    |
| Nicotine                       | Beta- CD                  | Sublingual tablet                         | Pharmacia, Sweden   |
| Omeprazole                     | Beta- CD                  | Tablet                                    | Betafarm, Germany   |
| Aripiprazole                   | Sulfo butyl ether beta-CD | i.m. solution                             | BMS, USA            |
| Vericonazole                   | Sulfobutylether Beta-CD   | i.v. solution                             | Pfizer, USA         |
| Diclofenac Na                  | Hydroxypropyl Gamma-CD    | Eye drop solution                         | Chauvin, France     |
| Benexate                       | Beta-CD                   | Capsules                                  | Teikoku/Japan       |
| Piroxicam                      | Beta-CD                   | Tablet                                    | Chiesi/Italy        |
| Nitroglycerin                  | Beta-CD                   | Sublingual tablet                         | Nippon Kayaku/Japan |
| Cefotiam hexatil hydrochloride | Alpha-CD                  | Tablet                                    | Takeda/Japan        |
| Itraconazole                   | 2-hydroxypropyl-Beta-CD   | Oral solution and intramuscular injection | Janssen/Europe/USA  |

### Solid dispersion

Solid dispersion is an established solubilization technology which basically consist of two-component system, where the drug and the polymer act as solute and solvent. Solid dispersion converts a crystalline drug into an amorphous form. The amorphous form of a



compound is more soluble in water, more hygroscopic and thermodynamically less stable compared to its crystalline counterparts. These system can form multiple structures depending on their composition and sample processing history.<sup>[10,15]</sup>

Solid dispersion referred to as molecular dispersion where a drug is incorporated into a carrier at molecular level. This incorporation typically transforms the drug from crystalline form to an amorphous form. The amorphous form generally offers higher solubility when compared to the crystalline form. This is because in amorphous state no energy is required to break the crystal lattice. But in crystalline state, the molecules occupy definite positions and these ordered arrangements are repeated several times in all three dimensions. So more energy is required to break the crystal lattice as compared to amorphous form. Most of the drug candidate exist in crystalline state and by using various technique the drug can be converted fully or partly into amorphous state.<sup>[17]</sup>

Spray drying and hot melt extrusion are two commonly employed methods to make solid dispersions of poorly soluble drugs.

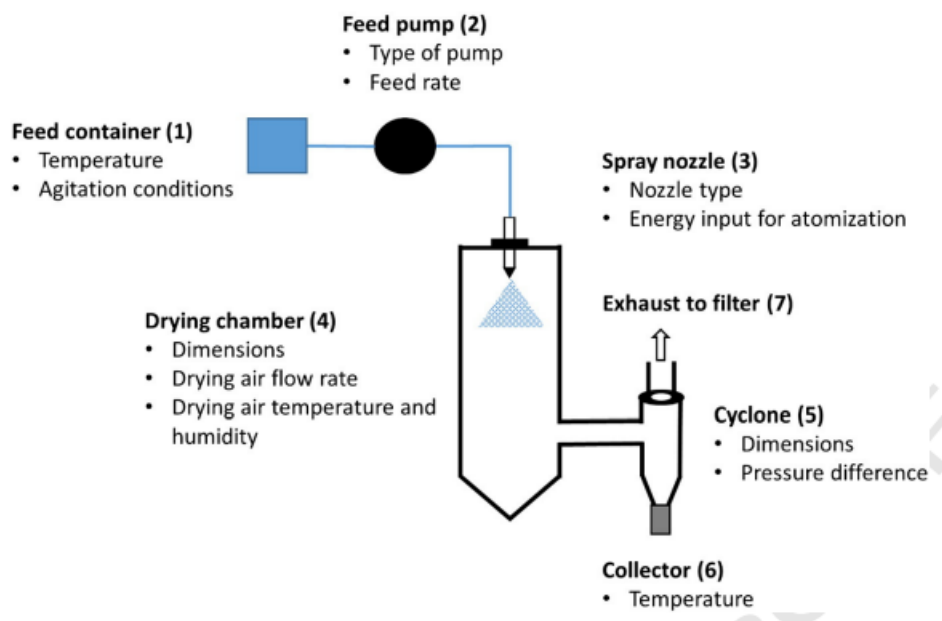
### **Spray drying**

A spray dried dispersion (SDD) is an amorphous molecular dispersion of a drug in a polymer matrix achieved by dissolving both the drug and the polymer in an organic solvent and then spray drying the resulting solution. For effective spray drying, the solubility of the active pharmaceutical ingredient in the solvent is crucial. SDDs improve the oral absorption of poorly water-soluble drug by maintaining a supersaturated concentration of the drug in gastrointestinal fluids. These dispersions can be incorporated into various dosage forms including capsules, tablets and sachets.<sup>[15]</sup>

Commonly used polymers for spray dried dispersions are hydroxypropyl methyl cellulose acetate succinate, hydroxypropyl methylcellulose, polyvinylpyrrolidone, copovidone and methacrylate polymers. In the spray drying process, a poorly soluble drug is mixed with a suitable polymer in a solvent like acetone, ethyl alcohol, or isopropyl alcohol. This drug polymer solution is pumped to an atomizer inside the drying chamber of a spray dryer. The atomizer converts the solution into small droplets. These small droplets are rapidly converted to fine particles by the hot drying gas like nitrogen. By using a cyclone or filter system, the dried powder is collected from the gas stream. The spray dried intermediates are blended with



a few other ingredients like diluent/glidant/lubricant and can be compressed into a tablet or encapsulated into a capsule.



**Figure 3: Spray drying set-up.**<sup>[18]</sup>

### Hot melt extrusion

It is a direct melting method proposed by Sekiguchi and Obi to prepare fast release solid dispersion dosage form. The main advantages of this method is its simplicity and economy. The physical mixture of drug and carrier are heated directly until the two melts. This molten mixture is then rapidly cooled and solidified in an icebath with rigorous stirring. The resulting solid mass is then crushed, pulverized and sieved which can be compressed into tablets with the help of tableting agents. The melting point of the binary system in this method depends on its composition, that is the choice of the carrier and the weight fraction of the drug in the system.

An important factor that must be considered for the formulation of solid dispersion by the hot-melt method is the miscibility of the drug and the carrier in the molten form. Another important factor is the thermostability of both the drug and the carrier.<sup>[3]</sup>

**Table 4: Examples of FDA- approved medicines that use solid dispersion technologies.<sup>[10]</sup>**

| Product name | API                 | Polymer | Solid dispersion preparation method |
|--------------|---------------------|---------|-------------------------------------|
| Sporanox     | Itraconazole        | HPMC    | Spray drying on sugar beads         |
| Prograf      | Tacrolimos          | HPMC    | Spray drying                        |
| Kaletra      | Lopinavir/ritonavir | PVP/VA  | Melt extrusion                      |
| Intelence    | Etravirine          | HPMC    | Spray drying                        |
| Zotress      | Everolimus          | HPMC    | Spray drying                        |
| Novir        | Ritonavir           | PVP/VA  | Melt extrusion                      |
| Onmel        | Itraconazole        | HPMC    | Melt extrusion                      |

## Chemical modification

### pH adjustment

For organic solutes that are ionizable, changing the pH of the system is the simplest and most effective means of enhancing the aqueous solubility. By adjusting the pH of the solution under suitable conditions, the solubility of an ionizable drug can increase exponentially. A drug that can be efficiently solubilized by pH control should be either weak acid with a low pKa or a weak base with high pKa. For example, Furosemide (pKa of 3.9) is unstable at an acid pH, but is very stable under alkaline conditions.<sup>[19]</sup>

### Salt formation

Salt formation is one of the most common and effective method for increasing the solubility and dissolution rates of acidic and basic drugs. Converting a drug into its salt form can alter both its solubility and permeability, there by enhancing the bioavailability. It is well known technique to enhnace the dissolution rates. Alkaloid bases are slighlty soluble in water, but if the pH of the medium is reduced by the addition of acid, the solubility of the base is increased as the pH continues to be reduced.

### Hydrotopes

Hydrotropy is an organic solvent- free solubilizing approach. This process involves the additon of a large amount of second solute, the hydrotropic agent results in an increase in the aqueous solubility of first solute. This approach occurs due to the weak interactions between the poorly soluble solutes and hydrotopic agents such as sodium benzoate, sodium alginate, urea etc. Another hypothesis suggests that the hydrotopic agents distort the tetrahedral water structure or form micelles at concentrations above the minimum hydrotope concentration (MHC). In a study investigating the solubilization of sparingly soluble riboflavin using nicotinamide as a hydrotrope, researchers found that hydrotropic molecules self-associate

through stacking of pyridine rings, and formed sandwich complexes with riboflavin molecules. The self aggregation and the formation of complexes between riboflavin and the hydrotrope affect the hydrogen bonds between solute - water, hydrotrope - water, solute-solute, solute - hydrotrope, and hydrotrope - hydrotrope.<sup>[20]</sup>

### **Prodrug**

Prodrug approach is defined as the chemical modification of the pharmacologically active agent which upon *in vivo* enzymatic or chemical action gets converted into the active drug. The prodrugs are classified as carrier-linked prodrugs and bioprecursors. The carrier linked prodrugs comprise of drug and carrier joined by an ester linkage which are generally activated by enzymatic hydrolysis. Where as bioprecursors lack promoiety and are activated by mechanisms involving hydration or oxidation or reduction.<sup>[20]</sup>

### **Nanonization**

In recent times, nanonization techniques have gained greater importance in increasing the dissolution rate and bioavailability of numerous drugs that are poorly soluble in water. Nanonization is regarded as nonspecific size reduction techniques. These strategies include increasing the surface area to volume ratios of drug powders, designing novel nanomaterials that can act as carriers for controlled release and changing the crystalline form. Particles with large specific surface area and high energy are obtained by this method which results in higher dissolution rate. This technique improves drug solubility and pharmacokinetics and it might also decrease systemic side effects. Numerous researchers have investigated nanoscale delivery systems such as liposomes, polymeric nanoparticles, and ocular nanosystems.<sup>[20,21]</sup>

### **Drug nanoparticles**

Nanocrystals are nanometer-scale drug crystals made up of the drug itself without the presence of a carrier material; such is the case of lipid and polymeric nanoparticles. When these nanocrystals are dispersed in liquid, they form nano-suspensions, which are stabilized by surfactants or polymeric stabilizers. The dispersing medium may be water, aqueous solutions or non aqueous media such as polyethylene glycols or oils. There are three categories of nanocrystal preparation methods namely bottom-up, top-down, and combined methods. One of the main bottom-up technique is the nanoprecipitation, which involves solubilization of the drug in a suitable solvent followed by precipitation of the dissolved drug through the addition of a non solvent, resulting in the production of nanocrystals. When carefully managed this process leads to the formation of small and uniform nanocrystals.

Top-down production techniques are high energy process applied for size reduction of drug particles such as media milling or high pressure homogenization. In order to further reduce the crystal size, the both techniques can be combined. The combined method includes a pretreatment step in which drug crystals are precipitated into suspensions, followed by a high energy process is applied in the sequence. The resulting nanocrystals and nanosuspensions enhance the bioavailability of drugs that are poorly soluble in water and reduces the administered dose with consequent low adverse effects and increased patient compliance. The improvement in bioavailability occurs due to the higher surface area and saturation solubility. Additionally the low amount of excipients used also reduces the potential toxicity associated with these materials.<sup>[2]</sup>



**Figure 4: Nanoparticle preparation techniques.**

## Nanocarriers

### Liposomes

liposomes are spherical vesicles consisting of one or more bilayers of phospholipids and cholesterol. They can solubilize water insoluble drugs into their lipid domain of the liposomal membrane. Liposomes have both aqueous cavity and hydrophobic bilayer, so they can encapsulate both hydrophilic and hydrophobic molecules in their structure. Because of the good biocompatibility and flexibility, liposomes have become a talented drug delivery system. The most widely used method of preparation of liposome is the film hydration method.<sup>[22,23]</sup>

**Table 5: Clinically available liposome- based products.**

| <b>Clinical products</b> | <b>Administration</b> | <b>Active agent</b>                           | <b>Indication</b>                        |
|--------------------------|-----------------------|---|--|
| Doxil <sup>®</sup>       | i.v.                  | Doxorubicin                                   | Ovarian, breast cancer, Kaposi's sarcoma |
| DaunoXome <sup>®</sup>   | i.v                   | Daunorubicin                                  | AIDS-related Kaposi's sarcoma            |
| Depocyt <sup>®</sup>     | Spinal                | Cytarabine/Ara-C                              | Neoplastic meningitis                    |
| Myocet <sup>®</sup>      | i.v.                  | Doxorubicin                                   | Metastatic breast cancer                 |
| Mepact <sup>®</sup>      | i.v.                  | Mifamurtide                                   | Non-metastatic osteosarcoma              |
| Abelcet <sup>®</sup>     | i.v.                  | Amphotericin B                                | Invasive severe fungal infections        |
| Ambisome <sup>®</sup>    | i.v                   | Amphotericin B                                | Fungal infections                        |
| Amphotec <sup>®</sup>    | i.v.                  | Amphotericin B                                | Fungal infections                        |
| Exparel <sup>®</sup>     | i.v.                  | Bupivacaine                                   | Pain management                          |
| Epaxal <sup>®</sup>      | i.m.                  | Inactivated hepatitis A virus                 | Hepatitis A                              |
| Inflexal <sup>®</sup>    | i.m.                  | Inactivated hemagglutinine of Influenza virus | Influenza                                |
| Marqibo <sup>®</sup>     | i.v.                  | Vincristine                                   | Acute lymphoblastic leukaemia            |
| DepoDur <sup>™</sup>     | Epidural              | Morphine sulfate                              | Pain management                          |

### Nanoemulsion and SEDDS

Nanoemulsions are generally O/W emulsions in the nanometer scale made up of oil phase, water phase, emulsifier and a selected co-emulsifier. The oil used in the nanoemulsions formulation is a liquid lipid, which offers a great practicality for high load of poorly soluble drugs. Nanoemulsion can spontaneously form when there is a high concentration of surfactants.<sup>[22]</sup> The self-dispersing formulations such as self-emulsifying, self-micro/nano-emulsifying drug delivery system (SMEDDS/SNEDDS) are of a special interest as a promising approach for the delivery of poorly water-soluble lipophilic drugs. This is due to their self-dispersion behaviour and small droplet sizes upon dispersion that improves drug absorption from the large intestinal area. These self-dispersing formulations are complex mixture of oil, surfactant, co-surfactant and co-solvent that self emulsify and form thermodynamically stable oil-in-water (O/W) emulsion or microemulsion in the GI tract upon the mild agitation provided by GI motility.<sup>[24]</sup>

**Table 6: Self emulsifying drug delivery systems and their marketed products.**<sup>[25]</sup>

| Product name/<br>drug         | Use  | BCS class | Dosage<br>form       | Manufactured<br>by/for               |
|-------------------------------|--|-----------|----------------------|--------------------------------------|
| Sandimmune®(cyclosporine A/I) | Organ rejection prophylaxis in allogeneic transplants of kidney, liver, and heart.   | IV        | Soft gelatin capsule | Novartis pharmaceuticals corporation |
| Neora® (cyclosporine)         | Systemic immunosuppressant   | IV        | Soft gelatin capsule | Novartis pharmaceuticals corporation |
| Gengraf® (Cyclosporine A/III) | Systemic immunosuppressant   | IV        | Hard gelatin capsule | AbbVie Inc.                          |
| Fortovase® (Saquinavir)       | Inhibitor of the human immunodeficiency virus (HIV) protease   | IV        | Soft gelatin capsule | Roche Laboratories Inc.              |
| Depakene® (Valproic acid)     | Monoherapy and adjunctive therapy in the treatment of patients with complex partial seizures that occur either in isolation or in association with other types of seizures | II        | Soft gelatin capsule | AbbVie Inc.                          |
| Rocaltrol® (Calcitriol)       | Management of secondary hyperparathyroidism and management of hypocalcemia   | II        | Soft gelatin capsule | Roche Products Limited               |
| Vesanoid® (Tretinoin)         | Retinoid that induces maturation of acute promyelocytic leukemia   | II        | Soft gelatin capsule | Roche Laboratories Inc.              |

### Lipid nanocarriers and Solid lipid nanoparticles

Lipid based formulations in the form of nanosuspensions offers a sufficiently large surface for drug absorption in the gastrointestinal tract. Even after digestion, they will reconstitute into micelles that results in supersaturated drug concentration. These characteristics offers favorable conditions for drug absorption. The oral bioavailability of lipophilic drug (eg: Itraconazole) can be enhanced when administered with a fat-rich meal or vegetable oil. These lipid nanocarriers creates a positive impact on drug absorption, preventing drug precipitation, improving membrane permeability, reducing CYP enzymes, inhibiting efflux transporters, providing bioadhesion to the absorptive epithelia and improving lymphatic transport. This lipid dispersion augments the rate and extent of absorption of lipophilic drugs.<sup>[22]</sup>

Solid lipid nanoparticles (SLNs) represent the first generation of lipid nanoparticles composed of a high melting point solid lipid and a small number of surfactant, which are developed on the basis of O/W emulsions. They possess high physical stability and show multiple advantages as drug delivery systems, such as high drug loading, sustaining drug release, facilitating drug absorption, and ease of scale up production. Wang et al. used solid lipid nanoparticles for oral delivery of sorafenib, an anticancer agent for hepatocarcinoma, in order to achieve a desirable liver targeting.<sup>[22]</sup>

## CONCLUSION

There are a variety of methods that have been explored for enhancing the solubility of poorly water soluble drugs, especially BCS class II drugs. The conventional approaches include salt formation, pH modification, prodrug approaches, solid dispersion, and complexation. Nanonization techniques are of great importance in recent times as they are efficient in increasing the solubility. While selecting a technology, consideration should be given to the physicochemical characteristics of the drug and advantages and disadvantages of different technologies.

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## CONFLICTS OF INTEREST

The authors declare that they have no conflict of interest.

## ABBREVIATIONS

|        |   |  |
|--------|---|--|
| GIT    | - | Gastrointestinal tract                     |
| BCS    | - | Biopharmaceutical classification system    |
| CD     | - | Cyclodextrin                               |
| SDD    | - | Spray dried dispersion                     |
| SLN    | - | Solid lipid nanoparticle                   |
| SMEDDS | - | Self microemulsifying drug delivery system |
| SNEDDS | - | Self nanoemulsifying drug delivery system  |



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