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## TECHNIQUES OF OSMOTIC CONTROLLED RELEASE TABLET

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#### INTRODUCTION

An osmotic controlled tablet, also known as an osmotic drug delivery system, is a type of oral drug formulation designed to release medication in a controlled and predictable manner over an extended period of time. It utilizes the principle of osmosis to regulate the release of active pharmaceutical ingredients (APIs) into the body.

The basic structure of an osmotic controlled tablet consists of two major compartments: the drug core and the osmotic system. The drug core contains the API along with other excipients that help in maintaining the integrity of the tablet and aid in drug release. The

osmotic system comprises an osmotic agent and a semipermeable membrane.

The osmotic agent, commonly a water-soluble compound such as sodium chloride, is incorporated into the tablet core. When the tablet comes in contact with water in the gastrointestinal tract, the osmotic agent dissolves and creates an osmotic pressure difference between the tablet's interior and exterior.

The semipermeable membrane surrounds the drug core and has a small orifice, often referred to as the delivery orifice. This membrane allows the passage of water but prevents the migration of larger molecules, including the API. When the tablet is exposed to water, the water molecules enter the tablet through the semipermeable membrane due to the osmotic pressure difference, causing the tablet to swell.

As the tablet swells, the internal pressure increases, eventually reaching a point where it exceeds the mechanical strength of the membrane. This leads to the formation of a delivery

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orifice through which the drug solution is expelled in a controlled manner. The size of the orifice is precisely designed to control the drug release rate. The expelled solution carries the dissolved API, which is then absorbed by the gastrointestinal tract for systemic distribution.

The release rate of the drug from an osmotic controlled tablet is primarily governed by two factors: the osmotic pressure generated by the osmotic agent and the permeability characteristics of the semipermeable membrane. By carefully selecting the osmotic agent and adjusting the membrane properties, the drug release profile can be tailored to meet specific therapeutic requirements.

One of the key advantages of osmotic controlled tablets is their ability to provide prolonged drug release, resulting in a sustained and controlled therapeutic effect. This can be particularly beneficial for medications that require continuous delivery over an extended period, such as certain cardiovascular drugs or pain management medications.

Furthermore, osmotic controlled tablets offer several other advantages. They provide consistent drug release, minimizing the fluctuations in drug concentrations in the bloodstream. They are relatively unaffected by physiological factors such as pH, food intake, or gastrointestinal motility, ensuring predictable drug release irrespective of these variables. Additionally, they can improve patient compliance by reducing the frequency of dosing, as they are designed to deliver the drug over an extended period.

However, there are also some limitations associated with osmotic controlled tablets. The design and manufacturing of these tablets can be complex, requiring specialized equipment and expertise. The drug must be compatible with the osmotic system, and the tablet's performance may vary with individual patient factors. Moreover, the large size and rigid structure of these tablets may pose challenges for some patients, particularly those with swallowing difficulties.

Osmotic controlled tablets provide an effective means of achieving controlled and sustained drug release. By utilizing the principles of osmosis, these tablets offer several advantages in terms of predictable drug release, improved therapeutic outcomes, and enhanced patient compliance. They are a valuable formulation option in the field of oral drug delivery, catering to the needs of patients requiring prolonged and consistent medication administration. [1-2]

#### Ideal requirements of drug molecules for osmotic tablet formulation

Osmotic tablet formulation is a specialized drug delivery system that utilizes osmotic pressure to control the release of active pharmaceutical ingredients (APIs) in a controlled and predictable manner. To develop an osmotic tablet, certain ideal requirements need to be considered for the drug molecules. These requirements include:

**Solubility:** The drug molecule should possess sufficient solubility in water or biological fluids. Since osmotic tablets rely on the dissolution of the drug in the tablet core, adequate solubility is crucial for the release of the drug through the delivery system.

**Permeability:** The drug molecule should have moderate to high permeability across biological membranes. This is important to ensure that the drug can efficiently pass through the semipermeable membrane of the osmotic tablet and reach the release orifice for controlled drug delivery.

**Molecular weight:** Ideally, the drug molecule should have a relatively low to moderate molecular weight. High molecular weight compounds may face challenges in diffusing through the osmotic tablet membrane, which could affect the controlled release mechanism.

**Stability:** The drug molecule should be chemically stable under the conditions required for osmotic tablet manufacturing, storage, and use. Stability considerations encompass factors such as temperature, humidity, pH, and interaction with tablet excipients or the osmotic core components.

**pH independence:** The drug should not be significantly affected by the pH changes that occur during the drug release process. Osmotic tablets typically involve a core that contains the drug, surrounded by a semipermeable membrane. As the tablet absorbs water, it swells and generates osmotic pressure, leading to drug release. pH-independent drugs ensure consistent release rates regardless of the pH variations in the gastrointestinal tract.

**Dose range:** The drug molecule should have a broad therapeutic dose range to accommodate the flexibility required for formulation into osmotic tablets. A wide dose range allows for the design of tablets with different strengths or the combination of multiple drug formulations in a single osmotic tablet.

**Safety profile:** The drug molecule should have an acceptable safety profile, ensuring that it does not cause significant adverse effects or toxicity when administered through the osmotic tablet formulation. Extensive toxicological studies are typically conducted to assess the safety of the drug before formulating it into osmotic tablets.

**Predictable release kinetics:** The drug should exhibit consistent and predictable release kinetics. Osmotic tablets are designed to provide controlled drug release rates over an extended period. Therefore, it is important for the drug molecule to exhibit a release profile that matches the desired therapeutic effect and duration.

**Bioavailability:** The drug molecule should have acceptable bioavailability to ensure that it reaches the systemic circulation in sufficient concentrations to exert the desired therapeutic effect. Factors such as absorption, metabolism, and excretion influence the bioavailability of a drug, and they should be considered during the selection of drug molecules for osmotic tablet formulation.

By considering these ideal requirements, drug molecules can be selected and formulated into osmotic tablets that provide controlled and reliable drug release, leading to improved therapeutic outcomes and patient compliance. It is important to note that each drug molecule and therapeutic application may have unique considerations, and formulation development should be tailored accordingly through rigorous research and development processes.<sup>[3-6]</sup>

#### **Components of osmotic tablet formulation**

Osmotic tablet formulation is a specialized approach to drug delivery that utilizes osmotic pressure to control the release of drugs in a predictable and controlled manner. These tablets are designed to deliver drugs at a constant rate over an extended period, offering several advantages over conventional immediate-release or extended-release formulations. The key principles behind osmotic tablet formulation involve the use of osmotic agents, semi-permeable membranes, and delivery orifice(s). Let's delve into the techniques involved in formulating osmotic tablets.

Osmotic Agents Selection: Osmotic agents play a crucial role in osmotic tablet formulation. Commonly used osmotic agents include water-soluble organic compounds such as sugars (e.g., lactose, sucrose), polyols (e.g., sorbitol, mannitol), and salts (e.g., sodium chloride).

These agents create an osmotic gradient across the tablet's semi-permeable membrane, driving water influx and resulting in drug release.

Core Tablet Composition: The core tablet contains the drug and other excipients necessary for tablet integrity and drug release. The drug can be incorporated as a solid dispersion, granules, or coated particles, depending on its physicochemical properties and desired release characteristics. Excipients such as diluents, binders, and disintegrants are typically included in the core formulation.

Semi-permeable Membrane: Osmotic tablets feature a semi-permeable membrane that surrounds the drug core. The membrane is selectively permeable to water but impermeable to drug molecules and other excipients. Commonly used membrane materials include cellulose acetate, cellulose acetate butyrate, and ethyl cellulose. The choice of membrane material depends on factors such as drug solubility, osmotic pressure requirements, and desired release profile.

Delivery Orifice: Osmotic tablets have one or more small delivery orifices on their surface, covered by a water-swellable polymer or a hydrophobic plug. The orifice controls the rate of water ingress into the tablet, thereby modulating the drug release. The size and number of orifices can be adjusted to achieve the desired release rate.

Osmotic Push Layer: Some osmotic tablets incorporate an additional layer known as the osmotic push layer. This layer contains osmotic agents and serves to generate an initial burst of water influx into the tablet, promoting the initiation of drug release. The osmotic push layer is often placed between the core tablet and the semi-permeable membrane.

Coating: The osmotic tablets are typically coated with a protective layer to improve stability, mask taste, and control drug release. The coating can be applied using various techniques such as pan coating, fluid bed coating, or spray coating. The coating material can be a polymer that is permeable or semi-permeable to water, depending on the desired release profile.

Release Modifiers: Additional excipients can be incorporated into the osmotic tablet formulation to modify the drug release profile. For instance, hydrophilic polymers like hydroxypropyl methylcellulose (HPMC) can be added to the core tablet formulation to influence drug release kinetics.

Formulation Optimization: The formulation of osmotic tablets involves careful optimization of various factors such as drug loading, osmotic agent concentration, membrane thickness, orifice size, and coating characteristics. Formulation optimization aims to achieve the desired release rate, maintain drug stability, and ensure reproducibility and scalability of the manufacturing process.

Osmotic tablet formulation is a complex and specialized technique that requires a thorough understanding of drug properties, formulation science, and engineering principles. It offers unique advantages in terms of predictable.<sup>[3-6]</sup>

#### Types of osmotic system of tablet

Osmotic tablets are a type of oral drug delivery system that utilizes osmosis to control the release of the active pharmaceutical ingredient (API) in a controlled and predictable manner. These tablets are designed to deliver the drug over an extended period, providing a sustained release of the medication and maintaining a constant drug concentration in the bloodstream.

There are various formulation methods used to develop osmotic tablets, each with its own advantages and considerations. Here are some commonly employed methods:

#### **Push-Pull Osmotic Pump System**

The push-pull osmotic pump system consists of a drug compartment, an osmotic push layer, and a semipermeable membrane that surrounds the tablet core. The push layer contains an osmotic agent that generates osmotic pressure, pushing the drug solution out through the delivery orifice. As water permeates through the semipermeable membrane, it dissolves the drug and creates a solution, which is then pushed out due to the osmotic pressure generated by the push layer. This method offers excellent control over drug release rates.

#### **Osmotic Bursting System**

In osmotic bursting systems, the tablet core contains a drug reservoir and an osmotic agent. Upon contact with aqueous media, the osmotic agent absorbs water and swells, causing the tablet to burst. This burst releases the drug in a rapid and controlled manner. Osmotic bursting systems are advantageous when immediate drug release is desired, followed by a sustained release phase.

#### **Controlled-Release Osmotic Pump System**

Controlled-release osmotic pump systems utilize an osmotic agent in the core tablet, along with a rate-controlling membrane. The osmotic agent attracts water into the tablet, leading to the formation of a drug solution. The solution is then released through a small orifice in the membrane. The size of the orifice determines the release rate of the drug. This method provides sustained release over an extended period.

#### Osmotic Tablet-in-Capsule System

The osmotic tablet-in-capsule system involves placing an osmotic tablet inside a capsule. The tablet contains an osmotic agent and a drug reservoir. When the capsule is exposed to an aqueous environment, water permeates through the semipermeable membrane of the tablet, leading to the formation of a drug solution. The solution is then released through laser-drilled holes on the capsule. This system enables customization of drug release profiles and protects the drug from external factors.

### **Osmotic Multi-layer Tablet**

The osmotic multi-layer tablet consists of multiple layers, each serving a specific function. The core layer contains the drug and osmotic agent, while the outer layers include a semipermeable membrane and additional release-controlling polymers. As water penetrates the semipermeable membrane, it dissolves the drug, and the dissolved drug is gradually released through the pores or channels present in the outer layers. This method allows for complex release profiles and tailored drug delivery.

These are just a few examples of formulation methods used for osmotic tablets. The selection of a specific method depends on factors such as desired drug release profile, drug properties, therapeutic goals, and manufacturing considerations. Formulation scientists carefully design and optimize these methods to achieve controlled drug release kinetics and enhance therapeutic efficacy.<sup>[7-9]</sup>

#### **Evaluation methods of osmotic tablets**

Evaluating the performance and effectiveness of osmotic tablets is crucial to ensure their reliability and therapeutic efficacy. Several parameters need to be assessed during the evaluation process.

Weight and Dimensions: The weight and dimensions of osmotic tablets are measured to ensure consistency in size and mass, as these factors can affect drug release and patient compliance.

**Drug Content Uniformity:** The drug content within each osmotic tablet should be uniform to ensure consistent dosing. Samples are collected from multiple tablets and analyzed using appropriate analytical techniques, such as high-performance liquid chromatography (HPLC), to verify drug content uniformity.

In vitro Drug Release: The primary evaluation parameter for osmotic tablets is the in vitro drug release profile. The tablets are placed in dissolution apparatus, such as USP apparatus 2 (paddle over disk), where they are exposed to a dissolution medium. The medium should mimic the physiological conditions of the gastrointestinal tract. Samples are collected at regular intervals, and the drug concentration is analyzed to determine the release rate and kinetics. The release profile should exhibit a consistent and controlled release of the drug over time.

**Osmotic Pressure:** The osmotic pressure generated by the osmotic tablet is measured to ensure it is within the desired range. Osmotic pressure plays a vital role in driving the drug release mechanism. Various techniques, such as membrane osmometry or freezing point depression, can be employed to measure osmotic pressure.

**Membrane Integrity:** The integrity of the semipermeable membrane that controls drug release is crucial for the functionality of osmotic tablets. The membrane should not be prone to rupture or leakage. Techniques like visual inspection, microscopy, or pressure testing can be employed to assess membrane integrity.

**pH-Independence:** Osmotic tablets should demonstrate pH-independence to ensure consistent drug release regardless of the pH variations along the gastrointestinal tract. The drug release should remain unaffected by the pH changes from the stomach to the intestines.

**Stability Testing:** Stability testing is conducted to assess the physical, chemical, and microbiological stability of osmotic tablets over an extended period. The tablets are stored under specific conditions, including temperature, humidity, and light exposure, to evaluate their shelf life and the potential for degradation.

In vivo Evaluation: In addition to in vitro testing, in vivo evaluation is essential to confirm the performance of osmotic tablets in the human body. Pharmacokinetic studies are conducted in animals or human subjects to measure the drug concentration in the blood at different time points. This data is then used to determine the release kinetics, bioavailability, and pharmacodynamic response.

Overall, the evaluation of osmotic tablets involves a comprehensive assessment of physical parameters, drug release characteristics, membrane integrity, and stability. These evaluations ensure the tablets meet the required quality standards and provide reliable and controlled drug delivery for optimal therapeutic outcomes.<sup>[10-11]</sup>

#### Future prospective of osmotic tablet formulation

The future prospects of osmotic tablet formulation hold great promise in the field of pharmaceuticals and drug delivery systems. Osmotic tablets are a type of controlled-release drug delivery system that allows for the sustained release of a drug over an extended period of time. These tablets use osmosis principles to control the release of the drug, offering numerous advantages over conventional immediate-release tablets.

One of the key advantages of osmotic tablets is their ability to deliver drugs in a controlled manner, maintaining a constant drug release rate over an extended period. This controlled release profile ensures optimal therapeutic efficacy while minimizing potential side effects associated with fluctuating drug levels in the body. This feature is particularly beneficial for drugs with a narrow therapeutic window or those that require sustained release to achieve the desired therapeutic effect. Osmotic tablet formulation also provides enhanced bioavailability and improved patient compliance. The controlled release mechanism allows for better absorption and utilization of the drug, resulting in increased bioavailability compared to immediate-release formulations. Additionally, osmotic tablets typically require less frequent dosing, simplifying the treatment regimen for patients and improving medication adherence. Another exciting aspect of osmotic tablet formulation is the potential for personalized medicine and individualized dosing. With advancements in technology, it may be possible to tailor the release rate of drugs in osmotic tablets to meet the specific needs of each patient. This could be achieved by incorporating sensors or feedback mechanisms into the tablets, which would monitor drug levels in the body and adjust the release rate accordingly. Personalized osmotic tablets could revolutionize the field of medicine by optimizing drug

therapy for individual patients, leading to improved treatment outcomes and reduced healthcare costs.

Furthermore, the future of osmotic tablet formulation may involve the development of multilayered or multi-compartment tablets. These advanced systems could allow for the sequential or simultaneous release of multiple drugs, enabling combination therapies in a single tablet. This would be particularly beneficial for the treatment of complex diseases or conditions that require the administration of multiple drugs with different release profiles.

Additionally, ongoing research is exploring the incorporation of nanotechnology into osmotic tablet formulations. Nanostructured materials and nanoscale drug carriers could enhance the performance of osmotic tablets by improving drug solubility, stability, and release kinetics. Nanotechnology-based osmotic tablets have the potential to overcome various formulation challenges and deliver drugs more efficiently, expanding the range of drugs amenable to osmotic delivery.

#### CONCLUSION

The techniques of osmotic controlled release tablets have revolutionized drug delivery systems by providing a reliable and efficient means of delivering pharmaceuticals. These tablets offer several advantages, including predictable drug release kinetics, reduced frequency of administration, improved patient compliance, and enhanced therapeutic outcomes. Osmotic controlled release tablets utilize the principles of osmosis to achieve controlled and sustained drug release. The tablets consist of a semipermeable membrane surrounding a drug core and an osmotic agent. As water penetrates the tablet, the osmotic agent creates a pressure gradient, leading to the release of the drug through a precisely designed delivery orifice. Various techniques have been employed to modify the release characteristics of osmotic tablets, allowing customization according to specific drug requirements and patient needs. These techniques include formulation adjustments, membrane modifications, coating strategies, and incorporation of release modifiers. By manipulating these parameters, the release rate, duration, and profile of the drug can be tailored to achieve optimal therapeutic outcomes. The use of osmotic controlled release tablets has found applications in various therapeutic areas, including cardiovascular disorders, central nervous system diseases, gastrointestinal conditions, and chronic pain management. The precise and consistent drug release provided by these tablets ensures a sustained therapeutic effect, minimizing fluctuations in drug concentration and reducing side effects.

Moreover, osmotic controlled release tablets offer several advantages over conventional immediate-release formulations. They eliminate the need for frequent dosing, simplify the dosing regimen, and enhance patient adherence to treatment. Additionally, they can minimize the effect of food interactions, reduce the inter- and intra-subject variability in drug absorption, and mitigate the risk of dose dumping, especially for drugs with narrow therapeutic indices. However, it is important to note that the development and optimization of osmotic controlled release tablets require a thorough understanding of the drug properties, osmotic systems, and the interplay between various formulation parameters. Additionally, the manufacturing process of these tablets may be complex and require specialized equipment and expertise.

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